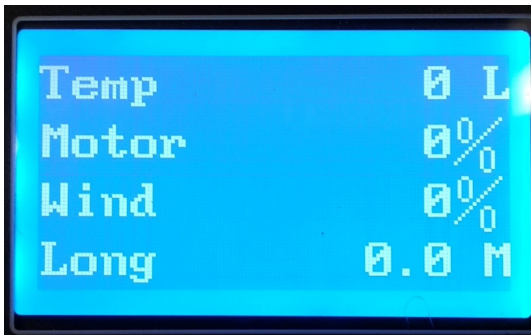


START UP INSTRUCTIONS

1. Plug in machine
2. Locate power button on the rear of the machine, set it to the "ON" position
3. Locate "Red - Emergency Off" plunger on top of machine, pull it up
4. Machine will now be "ON"
5. Locate the LED Menu Screen on front of machine



Main Menu



Pillow Settings

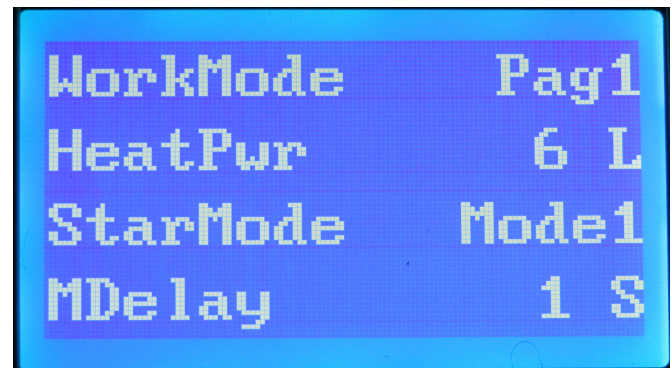
1. Press the black "Set" button to select a menu option. Use the "Blue + Arrow/ - Arrow" buttons to change the number in each option.
2. Set the "Temp" option to 95
3. Set the "Motor" option to 29
4. Set the "Wind" option to 18 for IPP1223 Pillows / 65 for LIB1215 Bubbles / 40 for HIP1215 Hybrid
5. Set the "Long" option to the desired length of dunnage you wish to create. The machine is set for meters. 1 meter = 3.28 feet
6. Press the black "Set" button again to lock in your choices

INSTRUCTIONS TO SET LENGTH OF DUNNAGE

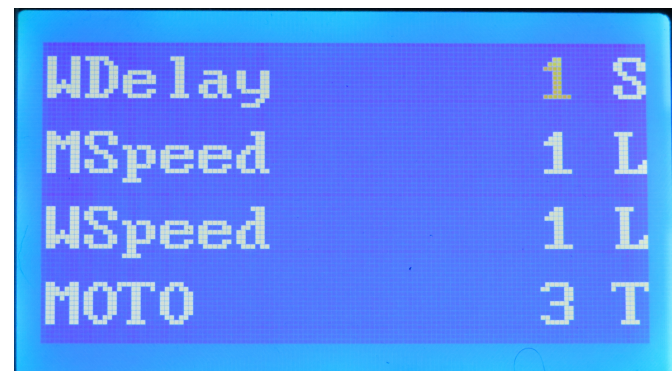
1. Press "Blue - Down Arrow" button and hold it down until machine begins beeping and Secondary Menu appears on LED screen.
2. Press the black "SET" button to advance through the menu options until you get to the 3rd menu screen.
3. Change the LOGOSpeed option to 5 with the "Blue + Arrow" button.
4. Press the black "SET" button once to choose the CountL menu option.
5. Use the "Blue + Arrow" button to choose "open".
6. Press the black "SET" button once to choose the CountM menu option. Use the "Blue + Arrow" button to choose "open".
7. Press "Green Arrow" button to lock choices. Press "Green Arrow" again to begin creating dunnage.



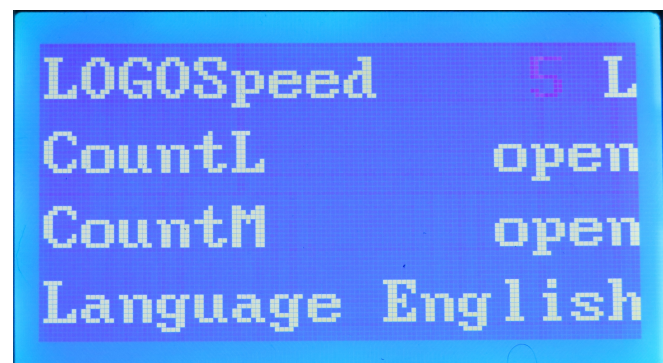
Control Panel



Secondary Menu Screen 1



Secondary Menu Screen 2



Secondary Menu Screen 3